Santerra Stonecraft is deeply committed to maintaining the industry’s highest standards of customer service and support. We extend this commitment to everyone with whom we interact – from landscape architects and contractors, to end users who request our products in distributor showrooms. We listen to our customers needs and strive every day to earn the credibility that has been associated with our family name and our operations since 1945. As the company’s third-generation president, I remain personally committed to meeting and exceeding this high standard.

Joe Santarossa, President
Santerra Stonecraft
The Santarossa family has been in the concrete industry for over 70 years. In 1945, Joachim Santarossa and his sons, Joseph and Marino, all concrete tradesmen who worked on various projects in Windsor and Essex County decided it was time to forge their own mark in the business world. The trio started their own concrete Redi-Mix business with one small truck and a few wheelbarrows. Today, J. Santarossa & Sons LTD has evolved into one of the most elite Redi-mix concrete producers in Windsor and Essex County with 15 trucks and a state-of-the-art pre-mixed batch plant.

By 1984, Joseph Santarossa along with his children Joseph Jr., Tony and Robin recognized the need for concrete masonry and landscape products in the Windsor market. The Santarossa family horizontally integrated their operation from that of a Redi-Mix concrete producer and supplier to also a manufacturer and distributor of masonry and landscape products. This established Santsar Industries Inc., a specialty stone and masonry product company. Over the next two decades, Santsar grew into one of the largest manufacturers in Southwestern Ontario of concrete blocks, brick, interlocking paving stones, and retaining walls.

In 2008, as Santsar Industries Inc. neared its 25th anniversary, with Joseph Jr. as President, it was time to rebrand the company. The renaming process considered the company’s roots as well as innovative vision for continued growth and development through consumer marketing establishing its modern day highly reputable name of Santerra Stonecraft.

Today, Santerra Stonecraft has two state-of-the-art production facilities where the company produces a wide array of residential and commercial masonry and landscape products. The Company also has a state-of-the-art natural stone fabricating plant. Santerra is also a distributor of many fine product lines that offer clay brick, building stone (natural and manmade), thin-veneer stone, as well as accessories for all masonry and landscape projects. Santerra has an extensive dealer network throughout Ontario, Michigan, Ohio and Indiana and it strives to grow its network every year.

Santerra Stonecraft is committed to upgrading equipment and tools to remain at the cutting edge of manufacturing technology. This allows the company to increase quality and develop new innovative products. Santerra manufactures all of its products to exceed CSA and ASTM standards and is supported by our quality assurance and lifetime guarantee.

Santerra Stonecraft proudly remains and continues as a family owned and operated company. The management team consists of third and fourth generation family members who continue to uphold their foundational principles set forth by its first and second generation founders that of which are based on honesty, integrity, and the highest quality products to all of its customers.
At Santerra Stonecraft, we are extremely excited to introduce to you four new product lines and two new colours. Our team remains focused on product innovation and the latest design trends. We aim to provide our customers with new products and colours to allow them to create their dream project.
MANOR SMOOTH XL
Available in Aspen Range, Ebony Black, Quarry White, Shale, Silverstone and Windsor Grey.

COMO CAP
Available in Ebony Black and Quarry White.

MANOR SLATE 80
Available in Aspen Range, Ebony Black, Shale and Silverstone.

Manor Smooth 80
Available in Aspen Range, Ebony Black, Shale and Silverstone.

RAVELLO WALL
Multi-Length or Pillar Unit available in Aspen Range, Ebony Black, Shale and Silverstone.
Santerra Stonecraft offers four distinctive collections of concrete slabs in coordinated colours that let you mix and match profiles and textures in an endless variety of creative combinations. Our slab collection is for pedestrian traffic only.

Weather-Resistant  Timeless Patterns  Ageless Textures
SLABS

10 Manor Smooth XL
12 Manor Slate 60
14 Manor Smooth 60
16 Patio Slab
New to the Santerra lineup, Manor Smooth XL is a large format smooth paver an ideal choice for any patio, pathway, or pool deck.

Stone data available on Page 60.
MANOR SLATE 60

Natural slate texture, large shapes and rich colour is an ideal choice for any patio, pathway, or pool deck.

Patterns available on Page 58. Stone data available on Page 60.

COLOURS

ASSEN RANGE
CLAYBOURNE
EBONY BLACK
SHALE
SILVERSTONE
WINDSOR GREY

SIZES

A STONE
60 x 330 x 165 (mm)
2.375” x 13” x 6.5” (in)

B STONE
60 x 330 x 330 (mm)
2.375” x 13” x 13” (in)

C STONE
60 x 330 x 495 (mm)
2.375” x 13” x 19.5” (in)
MANOR SMOOTH 60 PAVERS - QUARRY WHITE / RAVELLO WALL MULTI-LENGTH - EBONY BLACK / COMO CAP - QUARRY WHITE / LIMESTONE CAPS
With its smooth finish, rich colours and sleek look, Manor Smooth makes any pool deck, walkway or outdoor living space one to admire.

Patterns available on Page 58. Stone data available on Page 60.

**MANOR SMOOTH 60**

**COLOURS**

- **ASPEN RANGE**
- **EBONY BLACK**
- **QUARRY WHITE**
- **SHALE**
- **SILVERSTONE**
- **WINDSOR GREY**

**SIZES**

- **A STONE**
  - 60 x 330 x 165 (mm)
  - 2.375" x 13" x 6.5" (in)

- **B STONE**
  - 60 x 330 x 330 (mm)
  - 2.375" x 13" x 13" (in)

- **C STONE**
  - 60 x 330 x 495 (mm)
  - 2.375" x 13" x 19.5" (in)
Our Patio Slabs with their traditional brick pattern and easy-to-install nature make them a very cost efficient option for a variety of different needs.

Stone data available on Page 60.
Santerra Stonecraft offers seven distinctive collections of fine paving stones in coordinated colours that let you mix and match profiles and textures in an endless variety of creative combinations.

Weather-Resistant ☀️ Timeless Patterns ☀️ Ageless Textures
PAVING STONES

20 Manor Slate 80
22 Manor Smooth 80
24 Parisian
26 Pioneer
28 Villa Capri
30 Earth Stone
31 Terra-Flo
MANOR SLATE 80

Natural slate texture, large shapes and rich colour is an ideal choice for any patio, pathway, driveway, or pool deck.

Patterns available on Page 58. Stone data available on Page 60.
MANOR SMOOTH 80

With its smooth finish and sleek look Manor Smooth makes any pool deck, walkway, driveway or outdoor living space one to admire.


COLOURS

- **ASPEN RANGE**
- **EBONY BLACK**
- **SHALE**
- **SILVERSTONE**

SIZES

- **A STONE**
  - 80 x 330 x 165 (mm)
  - 3.125" x 13" x 6.5" (in)

- **B STONE**
  - 80 x 330 x 330 (mm)
  - 3.125" x 13" x 13" (in)

- **C STONE**
  - 80 x 330 x 495 (mm)
  - 3.125" x 13" x 19.5" (in)
MANOR SMOOTH 60 PAVERS - CUSTOM BLEND (EBONY BLACK / WINDSOR GREY)
The famed courtyards of Versailles exhibit an unmatched passion the French have for richness, colour and texture. The angular, flat texture of our Parisian Collection evokes that place and time, with modular size and convenient packaging to promote creative applications.

PIONEER

With its simple, basic rectangular shape, our amazingly versatile Pioneer Collection accommodates a variety of traditional and contemporary designs.

Patterns available on Page 59.
Stone data available on Page 61.

COLOURS

EBONY BLACK
GREYSTONE
HARVEST WHEAT
RED ASH
TIMBERTRAIL

SIZES

PIONEER
60 x 100 x 200 (mm)
2.36” x 4” x 8” (in)

PIONEER XL
60 x 300 x 300 (mm)
2.36” x 12” x 12” (in)
Pioneer - Greystone/Pioneer - Ebony Black Banding
The Villa Capri Collection is one of Santerra’s mainstay product lines. The unique sizes and profiles allow you to create uniform, single-profile installations. The irregular dimensions and oblong shapes of Villa Capri unite modern stone crafting technology with traditional design values that confidently secure ageless appeal.

EARTH STONE

As indicated by name and design Earth Stone protects our most valuable asset, the earth itself. The intricate design characteristics permit rainwater to gradually filter back to the native soil as nature intended it to. These engineered details ensure that the Earth Stone helps to maintain control and stabilization of soil erosion while allowing plant life to grow completely through it. Earth Stone is manufactured in singular units making it more manageable for user friendly, quick and efficient installation.

Stone data available on Page 61.

COLOUR & SIZE

200 x 387.5 x 100 (mm)
8” x 15.5” x 4” (in)
As one of our initiatives for environmental sustenance Santerra Stonecraft proudly introduces the Terra-Flo system for permeable pavements. The engineered capabilities of the Terra-Flo permeable paving stone creates pavements allowing water to enter the joints between the paving stones and flow through an “open-graded” base comprised of crushed stone layers. Through design, water is ultimately channeled into the soil sub grade thus making the pavement 100% permeable alleviating issues pertaining to soil erosion and pollutants.

Stone data available on Page 61.
Our collections of fine wall-building materials allow you to design privacy and retaining systems in a wide variety of colours and textures.
RETAINING WALLS

34 Ravello Wall
36 Parkwall Antico
38 Parkwall
40 Fortress Wall
42 Rockwood Classic
44 Coventry Wall
46 Handy Wall
RAVELLO WALL MULTI-LENGTH - SILVERSTONE / COMO CAP - EBONY BLACK / MANOR SMOOTH XL PAVERS - SILVERSTONE
COLOURS

ASPEN RANGE

EBONY BLACK

SHALE

SILVERSTONE

SIZES

SMALL
300 x 200 x 100 (mm)
11.81” x 7.87” x 3.94” (in)
“Pillar Unit (packaged separate)

MEDIUM
400 x 200 x 100 (mm)
15.75” x 7.87” x 3.94” (in)

LARGE
500 x 200 x 100 (mm)
19.69” x 7.87” x 3.94” (in)

XL
600 x 200 x 100 (mm)
23.62” x 7.87” x 3.94” (in)

RAVELLO WALL

A brand new product added to the Santerra lineup. Ravello Wall features a texture on all 4 sides and the top, random length and 4 distinctive colours perfect for any decorative wall, seat wall, courtyard wall or pillar.

Stone data available on Page 62.
The word Antico is aptly applied to the name of Santerra’s tumbled retaining wall system. Offering all of the characteristics and design capabilities of an engineered retaining wall, Parkwall Antico’s tumbled finish helps to achieve the look of old Europe in any landscape design. The patented features of Parkwall Antico give it the ability to build unparalleled sweeping curves, accent walls, steps and elaborate retaining walls.

Stone data available on Page 62.
Retaining walls

Parkwall Antico – Timbertrail
Colours

- Boulder Creek
- Ebony Black
- Greystone
- Natural
- Timbertrail

Sizes

- Straight Unit: 200 x 150 x 295 (mm) 7.87" x 5.9" x 11.61" (in)
- Tapered Unit: 200 x 150 x 295 (mm) 7.87" x 5.9" x 11.61" (in)
- Corner Unit: 200 x 150 x 295 (mm) 7.87" x 5.9" x 11.61" (in)
- Coping Unit: 300 x 300 x 75 (mm) 11.81" x 11.81" x 3" (in)

PARKWALL

The advanced design of the Parkwall retaining wall system encompasses innovation that surpasses all others. A superior interlocking mechanism is integrated with installation and aesthetic options to produce smooth and textured retaining walls of any proportion. Parkwall has time and time again proven to be the ideal solution for raised patios, decorative planter boxes, steps and embankments.

Stone data available on Page 62.
FORTRESS WALL

Let your imagination run free when you plan your freestanding or retaining wall structure using our Fortress Wall. As the name implies, it is designed to create a rugged expression of impregnable strength. Blend Fortress’s modular units in a variety of configurations and colours, or create a more uniform presence using regular patterns. The choice is yours when you build your own Fortress Wall.

Stone data available on Page 62.

COLOURS

ASPEN RANGE
BOULDER CREEK
EBONY BLACK
EBONY BLACK SMOOTH
GREYSTONE

SIZES

100 x 200 x 305 (mm)
4” x 8” x 12” (in)
COLOURS

CEDAR

NATURAL

SIZES

CLASSIC STRAIGHT
160 x 457 x 305 (mm)
6" x 18" x 12" (in)

CAP UNIT
F – 100 x 450 x 263 (mm)
F – 4” x 18” x 10.5” (in)
R – 100 x 350 x 263 (mm)
R – 4” x 14” x 10.5” (in)

CORNER UNIT
356 x 152 (mm)
6" x 14” (in)

HALF UNIT
152 x 229 x 305 (mm)
6” x 9” x 12” (in)

ROCKWOOD CLASSIC

Rockwood Classic is a high performance retaining wall system designed for virtually every segmented wall need. The award winning design is preferred by architects, engineers, builders and developers worldwide.

Stone data available on Page 62 & 63.
COVENTRY WALL

The perfect little retaining wall system. One unit is all you need for tree surrounds, planters and outdoor fire rings. Split face textures on both sides of the tapered unit make it easy to build straight or curved walls as well as inside and outside corners. The deep blended colours and naturally tumbled finish give Coventry Wall an authentic quarried ambiance of rugged timeless pleasure.


COLOURS

BOULDER CREEK

EBONY BLACK

GREYSTONE

HARVEST WHEAT

RED ASH

TIMBERTRAIL

SIZES

100 x 200 x 200 x 160 (mm)
4" x 8" x 8" x 6" (in)
COVENTRY WALL - GREYSTONE

Retaining walls

COVENTRY WALL - GREYSTONE

RETYAINING WALLS  45
Retaining walls

Handy Wall – Boulder Creek
COLOURS

- BOULDER CREEK
- EBONY BLACK
- GREYSTONE
- HARVEST WHEAT
- RED ASH
- TIMBERTRAIL

SIZES

100 x 200 x 200 x 160 (mm)
4” x 8” x 8” x 6” (in)

HANDY WALL

Split face textures on both sides of the tapered unit make it easy to build straight or curved walls as well as inside and outside corners. The deep blended colours give Handy Wall an authentic quarried ambiance of rugged timeless pleasure.

Pattern available on Page 59.
Stone data available on Page 63.
ACCENTS

 Beautify and add definition to gardens, tree surrounds, walkways or driveways. Our quality accent stones are available in various styles and colours, suitable to a wide range of application.

Ageless Textures  Bold  Weather-Resistant
ACCENTS

50 Como Cap
51 Tudor Edge
52 Bullnose Coping
53 Rustic Edge
54 Border-Loc
The sleek, smooth look of the Como Cap is ideal for wall copings, steps, seating benches, or pool copings.

Stone data available on Page 63.
TUDOR EDGE

With its slate texture and clean cut corners, Tudor Edge is an ideal accent for surrounding any driveway, walkway and landscaping.

Stone data available on Page 63.

TUDOR EDGE - EBONY BLACK

**COLOUR & SIZE**

**SIZE**
92 x 92 x 293 (mm)
3.62” x 3.62” x 11.53” (in)

ASPEN RANGE  EBONY BLACK  WINDSOR GREY
BULLNOSE COPING

Santerra’s Bullnose paving stone enables beautiful landscapes to be created right down to the finishing touches. The smooth rear and rounded front profiles of the Bullnose paver provide a quick, functional transition piece for pool surrounds, step treads and wall copings.

Stone data available on Page 63.

COLOUR & SIZE

ASPEN RANGE  EBONY BLACK  QUARRY WHITE  SILVERSTONE  WINDSOR GREY

SIZE
70 x 150 x 300 (mm)
2.75” x 6” x 12” (in)
RUSTIC EDGE

Rustic Edge stone provides a natural stone edge that perfectly defines garden borders, tree surrounds, walkways or driveways. Its simple, elegant accent that will dramatically enhance the appearance of your landscaping project.

Stone data available on Page 63.

COLOUR & SIZE

- **SIZE**
  100 x 100 x 305 (mm)
  4" x 4" x 12" (in)

- **BOULDER CREEK**
- **GREYSTONE**
- **TIMBERTRAIL**
For straight edges or tight corners, Border-Loc provides an attractive finishing touch. Its durable construction and graceful simplicity ensures stability and elegance. Border-Loc stones are available in a variety of complementary colours. Their unique, lightweight design makes them exceptionally easy to install and are perfect for tree surrounds and garden edges.

Stone data available on Page 63.
ACCESSORIES

PAVER PROTECTOR

NATURAL LOOK (IN) SEALER

COLOURS BOOST SEALER

WET LOOK (WL4) SEALER

CLEANERS

PAVER PREP (EFFLORESCENCE) CLEANER

ADHESIVE

POLYMERIC SAND

RG + SAND

HP NEXTGEL
MANOR SLATE 60 PAVERS - GREYSTONE / PARKWALL ANTICO - GREYSTONE
## Patterns

<table>
<thead>
<tr>
<th>Manor Slate/Manor Smooth</th>
<th>Linear Pattern</th>
<th>Parisian</th>
<th>3-Stone Random</th>
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<td><img src="image2" alt="Linear Pattern" /></td>
<td><img src="image3" alt="Parisian" /></td>
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<td><img src="image3" alt="Parisian" /></td>
<td><img src="image4" alt="4-Stone Random" /></td>
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All Santerra Stonecraft interlocking paving stones are factory manufactured to exceed CSA A231.2–95 and ASTM 936, the standard specification for interlocking paving stones. All Santerra Stonecraft segmental retaining wall units are factory manufactured to exceed ASTM 1372, the standard specification for segmental retaining wall units.
<table>
<thead>
<tr>
<th>PRODUCT</th>
<th>STONES</th>
<th>SIZE</th>
<th>SQUARE FEET PER</th>
<th>UNITS PER</th>
<th>PER BUNDLE</th>
<th>LBS PER</th>
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**NOTES:**
- BALE: Bales are the standard unit of measurement for tiles.
- SQUARE FEET PER: The square footage per bale.
- UNITS PER: The number of units per bale.
- PER BUNDLE: The number of units per bundle.
- LBS PER: The weight in pounds per bundle.

**CONVERSIONS:**
- 1 in = 2.54 cm
- 1 mm = 0.0394 in
- 1 cm = 0.394 in
- 1 ft = 0.3048 m
- 1 m = 3.281 ft

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**PRODUCT SIZES:**
- MANOR SMOOTH B0: 80 X 330 X 330 (MM) 3.125" X 13" X 13" (IN)
- MANOR SMOOTH B0: 80 X 330 X 405 (MM) 3.125" X 13" X 19.5" (IN)
- PARISIAN SM/MED: SMALL 60 X 75 X 152 (MM) 2.36" X 3" X 6" (IN)
- PARISIAN SM/MED: MEDIUM 60 X 152 X 152 (MM) 2.36" X 6" X 6" (IN)
- PARISIAN LARGE: 60 X 152 X 255 (MM) 2.36" X 6" X 9" (IN)
- PARISIAN XL: 60 X 225 X 305 (MM) 2.36" X 9" X 12" (IN)
- PIONEER: 60 X 100 X 200 (MM) 2.36" X 4" X 8" (IN)
- PIONEER XL: 60 X 300 X 300 (MM) 2.36" X 12" X 12" (IN)
- VILLA RANDOM: HALF 60 X 56 X 120 (MM) 2.36" X 2.2" X 4.7" (IN)
- VILLA RANDOM: SQUARE 60 X 120 X 120 (MM) 2.36" X 4.7" X 4.7" (IN)
- VILLA COBBLE: 60 X 120 X 180 (MM) 2.36" X 4.7" X 7.1" (IN)
- EARTH STONE: 200 X 387.5 X 100 (MM) 8 X 15.5 X 4 (IN)
- TERRA FLO: 150 X 150 X 81.25 (MM) 6 X 6 X 3.25 (IN)
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QUALITY ASSURANCE & LIFETIME GUARANTEE

All products manufactured by Santerra Stonecraft are subject to high standards of quality set forth in its program for quality assurance. Santerra Stonecraft provides a Lifetime Guarantee on any of its manufactured concrete products experiencing problems with structural integrity and strength when used in residential applications. Installation procedures must be according to the design and installation methodology prescribed by the ICPI for the guarantee to be in effect. Issues due to efflorescence and colour variance are not structural deficiencies and therefore will not warrant coverage by this guarantee. Transportation and additional labour costs that may be incurred will not be acknowledged.